

PŘEKLAD
dne: 17. 12. 2014
PROVEDLA
Václav H.

-3-04-2017
ARCHIV

02A-ZM/16/01090-SKUTEČNÝ TVAR DÍLCE S TECHNOLOGICKÝMI PŘÍDAVKY ZOBRAZEN NA

LISTU Č.2.

20.10.2016 HRUBÝ
TAVIČKA TMT-
NEFOT. RAŽIČKY
PLADIVS Ø1130
DĚLA RAZIČKY

NOTA:
- Metal sheet thickness : 3 mm
- Radii without dimension : R = 3
- Bend radii : R = 3
- Unfolded length (for info) = 1

Condition at time of delivery	SA 2 12 acc. ISO 5901-1
de-scaled degree of purity	X
Permissible top-end rounding during flame cutting (also positive bend acc. VDI 1872)	X
de-free / free of grease	X

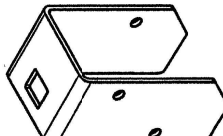
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de-scaled degree of purity	X
Permissible top-end rounding during flame cutting (also positive bend acc. VDI 1872)	X
de-free / free of grease	X

LASER cutting tolerances	SA 2 12 acc. ISO 5901-1
with laser cutting tolerances without dimensions & 1 mm unless otherwise specified	X
≤ 30	±0.5
30 < ≤ 120	±0.8
120 < ≤ 400	±1.0
400 < ≤ 1000	±1.5
1000 < ≤ 3000	±2.0

02B-ZM/17/00313-NA LISTU Č.2 DOPLNĚNÝ ROZMĚRY
DÍLU PO OHYBU NA POŽADAVEK VÝROBY

29.3.2017

HRUBÝ



N2 14/0402

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